



Great Lakes Aggregates – Quality Control Department

21AA Limestone-MDOT Spec.

Typical/Average Gradation and Physical Properties

Sieve	Cumulative Percent Passing					
	1 1/2"	1"	1/2"	#8	#30	LBW
MDOT Spec.	100	85-100	50-75	20-45		4-10
Average	100	94	62	28	15	6.6

MTM-123	Wet Rodded Unit Weight (tons/cuyd)	1.68
	Wet Loose Unit Weight (tons/cuyd)	1.47
ASTM D4791	Flat And Elongated 3:1 (%)	1.89%
MTM-102	LA Abrasion Resistance (% Loss)	37.3%
MTM-117	Crushed Particles (%)	100%